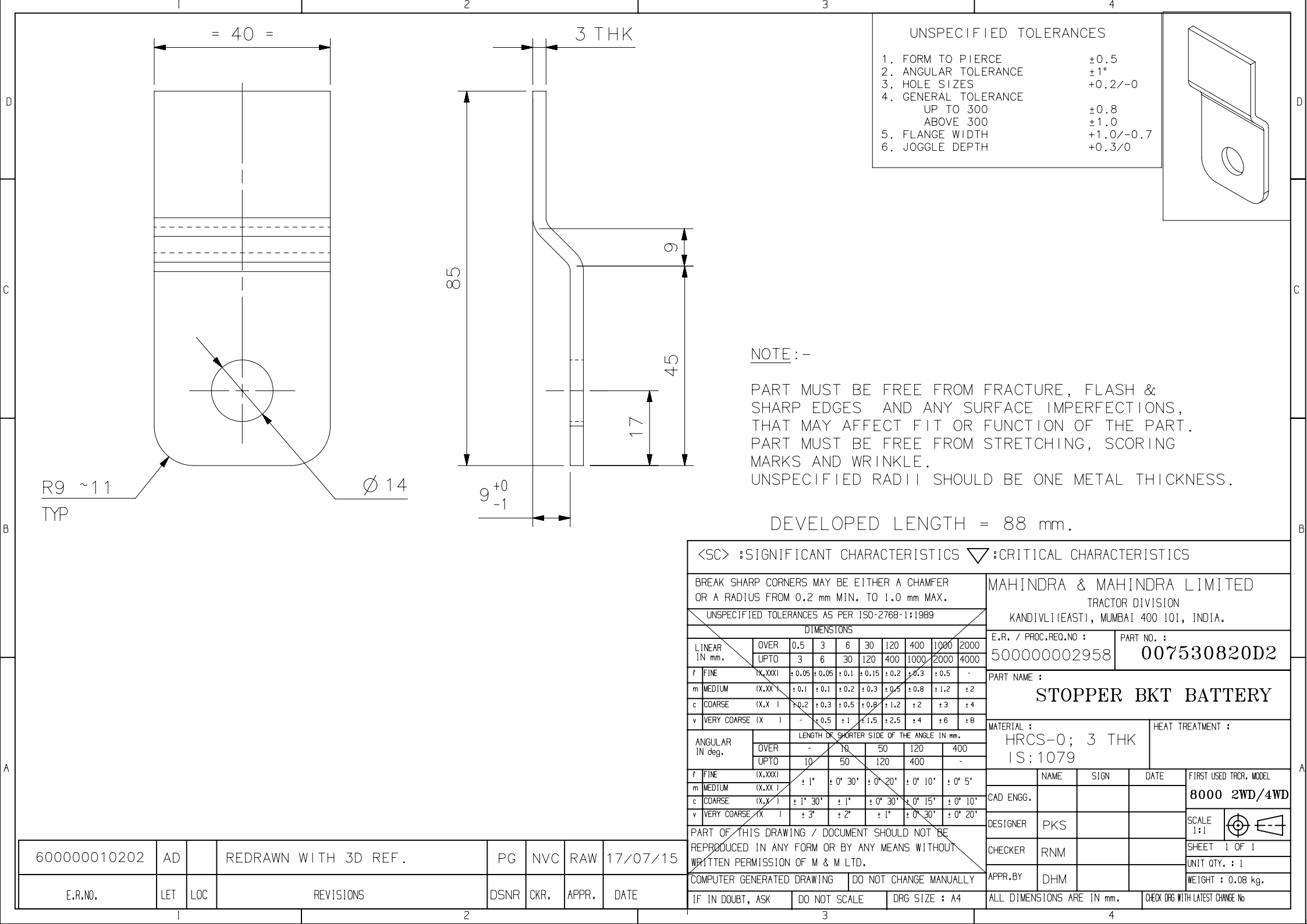
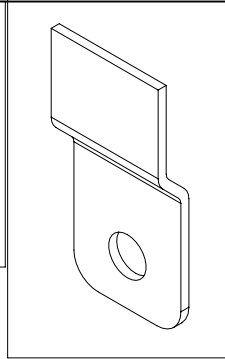




UNSPECIFIED TOLERANCES	
1. FORM TO PIERCE	±0.5
2. ANGULAR TOLERANCE	±1°
3. HOLE SIZES	+0.2/-0
4. GENERAL TOLERANCE	
UP TO 300	±0.8
ABOVE 300	±1.0
5. FLANGE WIDTH	+1.0/-0.7
6. JOGGLE DEPTH	+0.3/0



NOTE :-
PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART. PART MUST BE FREE FROM STRETCHING, SCORING MARKS AND WRINKLE.
UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

DEVELOPED LENGTH = 88 mm.

<SC> :SIGNIFICANT CHARACTERISTICS										▽:CRITICAL CHARACTERISTICS										
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED										
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989										TRACTOR DIVISION										
DIMENSIONS										KANDIVLI (EAST), MUMBAI 400 101, INDIA.										
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000	E.R. / PROC.REQ.NO :				PART NO. :					
		UPTO	3	6	30	120	400	1000	2000	4000	500000002958				007530820D2					
f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-	PART NAME :									
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	STOPPER BKT BATTERY									
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4										
v	VERY COARSE	(X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8										
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.										MATERIAL :				HEAT TREATMENT :				
		OVER	-	10	50	120	400					HRCS-0; 3 THK								
		UPTO	10	50	120	400	-					IS:1079								
f	FINE	(X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'													
m	MEDIUM	(X.XX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'													
c	COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'													
v	VERY COARSE	(X)	± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'													
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.																				
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY															
IF IN DOUBT, ASK			DO NOT SCALE			DRG SIZE : A4			ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE No						

600000010202	AD		REDRAWN WITH 3D REF.	PG	NVC	RAW	17/07/15
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE